NOTES:

1. SUBSTRATE:
   ELEMENT A: N-LAK14
   ELEMENT B: N-SF57
2. CENTERING: 3-5 ARCMIN
3. COATING:

   S1: R(AVG) ≤ 0.4% FROM 425-675nm @ 0° AOI

   S2, S3, & S4: NONE

4. FINE GRIND SURFACE

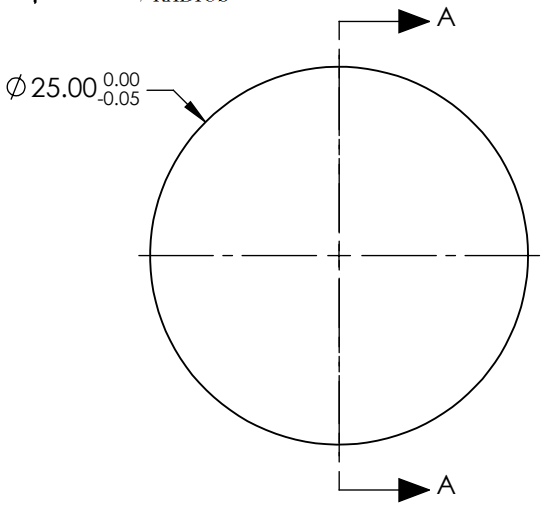
5. ELEMENTS TO BE CEMENTED WITH NORLAND OPTICAL ADHESIVE NOA 61

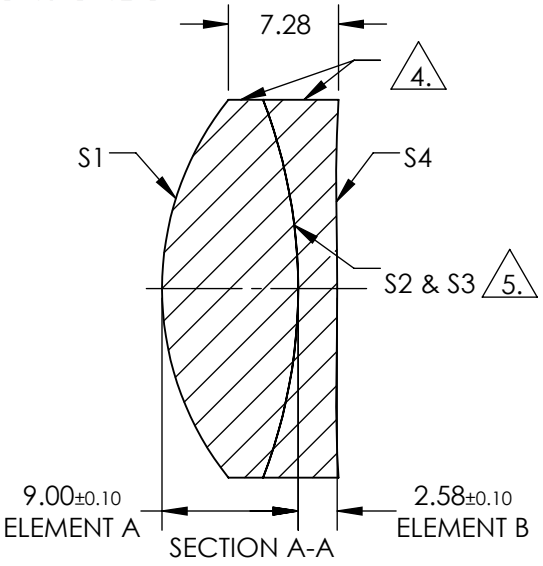
6. POLYMER ASPHERE APPLIED TO S4 OF ACHROMAT:

MATERIAL: n_d=1.517, V_d=52.0
CENTER THICKNESS: 0.080mm ADDED TO S4
CLEAR APERTURE(CENTERED ON S4 WITH NO MACRO DEFECTS):

$$Z_{ASPH}(Y) = \frac{(1/RADIUS)*Y^2}{1+\sqrt{1-(1+k)*(1/RADIUS)^2*Y^2}} + D*Y^2 + E*Y^4 + F*Y^6 + G*Y^8 + H*Y^{10} + J*Y^{12} + L*Y^{14}$$

FOR INFORMATION ONLY:
DO NOT MANUFACTURE PARTS TO THIS DRAWING





SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE
DIMENSIONS ARE FOR REFERENCE ONLY

	S1	S2	S3	S4
SHAPE	CONVEX	CONVEX	CONCAVE	PLANO
RADIUS	20.00	34.80	34.80	202.14 6.
SURFACE QUALITY	60-40	60-40	60-40	60-40
MIN CLEAR APERTURE	Ø22.50	Ø22.50	Ø22.50	Ø22.00
BEVEL MAX FACE	PROTECTIVE AS NEEDED	PROTECTIVE AS NEEDED	PROTECTIVE AS NEEDED	PROTECTIVE AS NEEDED

COEFFICIENT TABLE 6.

COEFFIECIENT	S1
SEMI-DIAMETER	1.175000E+01
(1/RADIUS)	-0.494696E-02
k	0.000000E+00
D	0.000000E+00
E	2.722370E-05
F	-4.972102E-08
G	0.000000E+00
H	0.000000E+00
J	0.000000E+00
L	0.000000E+00

EFL: 30.00mm
BFL: 23.14mm
THIRD ANGLE PROJECTION
ALL DIMS IN mm

Edmund Optics®

TITLE: 25mm DIAMETER x 30mm EFL ASPHERIZED ACHROMATIC LENS
DWG NO: 49662
SHEET 1 OF 1